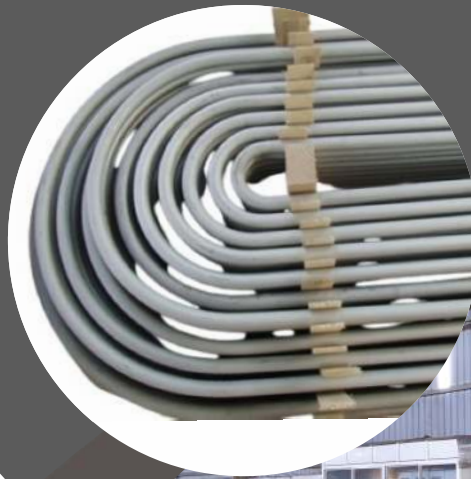


**We are leading manufacturer of
Stainless Steel Seamless Tubes & Welded
Pipes | Tubes | U-Tubes**



SAM TUBES LLP

SAM TUBES LLP is an ISO 9001:2015 & PED-2014/68/EU and AD 2000 - Merkblatt W0/W2 Certified leading Manufacturer of Stainless Steel Seamless & Welded Pipes, Tubes & U-Tubes was established in the year 2017. We have facilitated with in-house latest Manufacturing and testing facilities to provide best Quality to the Customer.

We manufacture Stainless Steel Seamless & Welded Pipes, Tubes & U-Tubes with outside diameter 4.0mm to 219.08mm and wall thickness 0.50mm to 12.70mm in a different variety of product categories.

We have adequate infrastructure and dedicated team of highly qualified and well experience engineers who can achieve best quality of our products.

We have flexibility with production and planning, making it possible economical manufacture especially of small and medium production lots. By this method, our customers enjoy economic advantages and uncompromised Quality.

THE PRODUCT

The company has always strived to manufacture quality products as per customer requirements at competitive price. Product range includes Stainless Steel Seamless & Welded Pipes, Tubes & U-Tubes catering to various sectors like Heat Exchangers, Condensers, Evaporators, Chemical & Pharmaceuticals Machineries Plants, Fabricators, Oil & Gas Applications, Fluid Piping, Constructions, Automobiles, Nuclear Power Plants, Environmental Technologies, Refineries, Power Plants & Energy Sector Plants, Sugar Mill, Paper Mill & Textile Industries, Food Processing Industries, Dairies, Petro Chemicals, General Engineering Equipment's and other Industries for corrosion resistance and adequate metal applications.



MISSION

- ✔ To acquire and maintain global leadership in chosen areas of Business.
- ✔ To continuously create new opportunities for growth in our strategic Business.
- ✔ To be among the top to admired companies to work for.



VISION

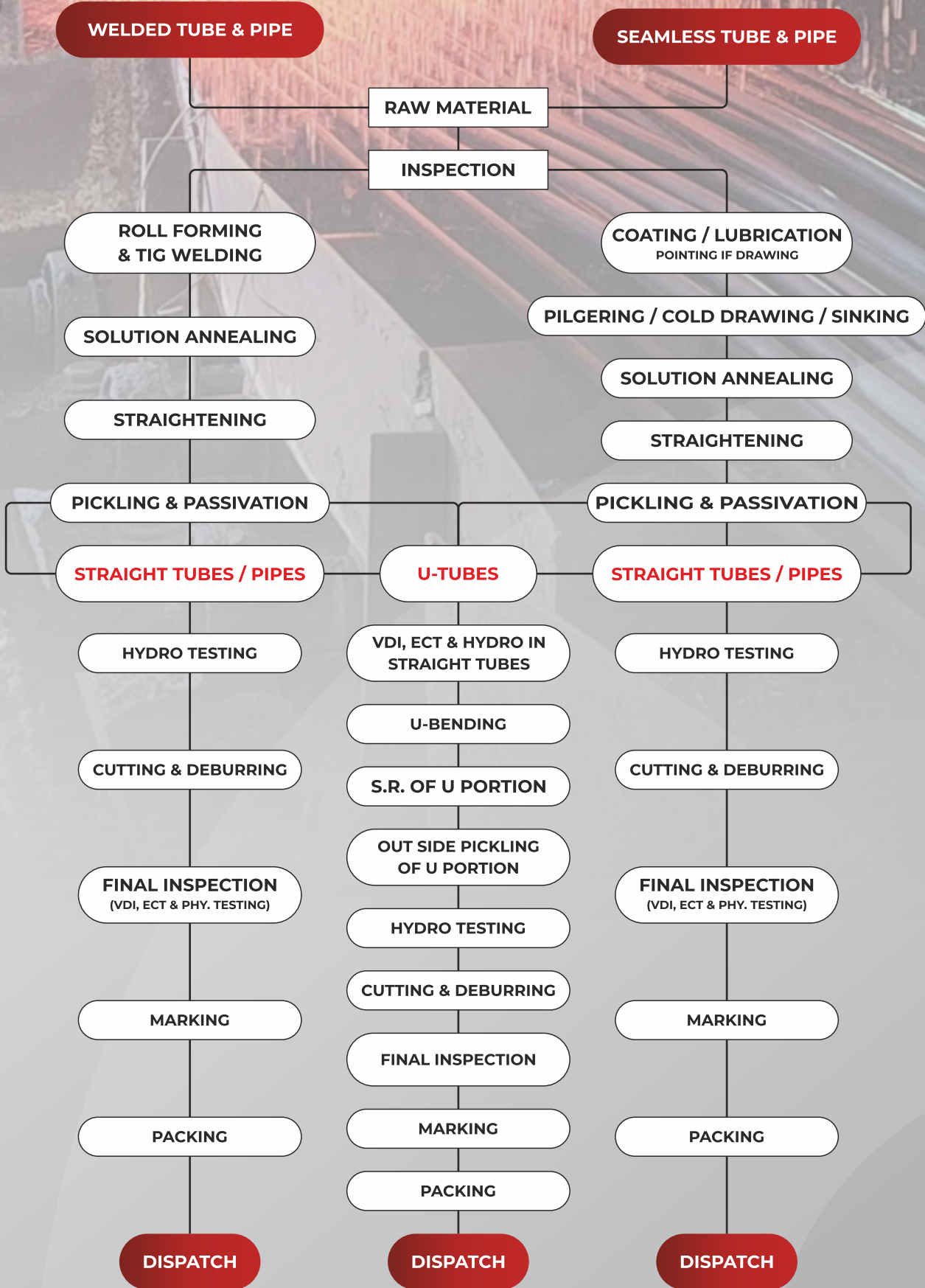
Through world class manufacturing and a culture of continuous improvement, we will exceed our customer's expectations with superior product quality, delivery and service. Our focus is to be leader in the development, manufacture and applications of our products.

OUR PRODUCTS

Stainless Steel Seamless Pipes, Tubes & U-Tubes Stainless Steel Welded Pipes, Tubes & U-Tubes

Sr. No.	PRODUCTS ITEM	SPECIFICATIONS	SIZE & RANGE	THICKNESS
1	1. SS Seamless Tubes 2. SS U-Tubes 3. Duplex Tubes 4. Super Duplex Tubes	ASTM A-213, A-312, A-268, A-269, A-270, A-688, A-789, EN-10216-5 · U-Tubes as per Customer's Drawing. Tubes can also be supplied.	4.00 mm TO 101.00 mm OD	0.50 mm TO 6.00 mm
	Heat Exchanger Tubes Condenser Tubes	Grades: TP-304/L/LN/H/N, TP-316/L/Ti/LN/H/N, TP-317/L/LM, TP-321/H, TP-347/H, UNS S31050, UNS S31254, TP-405, TP-410, TP-310S, TP-430, TP-446, UNS S31260, S31500, S32304, S31803, S32205, S32750 & S32760		
2	1. SS Welded Tubes 2. SS Welded U-Tubes 3. Duplex Tubes 4. Super Duplex Tubes	ASTM A-249, A-268, A-269, A-270, A-554, A-688, SA-789, EN-10217-7 · U-Tubes as per Customer's Drawing.	6.00 mm TO 50.80 mm OD	0.70 mm TO 4.00 mm
	Heat Exchanger Tubes Condenser Tubes	Grades: TP-304/L/LN/H/N, TP-316/L/Ti/LN/H/N, TP-317/L, TP-321/H, TP-347/H, TP-405, TP-410, TP-310S, UNS S31260, S31500, S32304, S31803, S32205, S32750 & S32760 & As per client requirement		
3	Instrumentation Tubes	Specification as per client requirements	6.00 mm TO 25.40 mm OD	0.50 mm TO 2.00 mm
		Grades: TP-304/L/LN/H/N, TP-316/L/Ti/LN/H/N, TP-317/L/LM, TP-321/H, TP-347/H, UNS S31260, S31500, S32304, S31803, S32205, S32750 & S32760 & As per client requirement		
4	Stainless Steel Seamless Pipes	ASTM/ASME A/SA-312, A-790, EN 10216-5	10.30 mm TO 219.08 mm OD	1.00 mm TO 12.70 mm
		Grades: TP-304/L/LN/H/N, TP-316/L/Ti/LN/H/N, TP-317/L/LM, TP-321/H, TP-347/H, UNS S31050, UNS S31254, TP-405, TP-410, TP-310S, TP-430, TP-446, UNS S31260, S31500, S32304, S31803, S32205, S32750 & S32760 & EN-10216-5 & As per client requirement		
5	Stainless Steel Welded Pipes	ASTM/ASME A/SA-312, A-790, EN 10217-7	10.30 mm TO 114.30 mm OD	1.00 mm TO 6.02 mm
		Grades: TP-304/L/LN/H/N, TP-316/L/Ti/LN/H/N, TP-317/L/LM, TP-321/H, TP-347/H, UNS S31050, UNS S31254, TP-405, TP-410, TP-310S, TP-430, TP-446, UNS S31260, S31500, S32304, S31803, S32205, S32750 & S32760 & As per client Requirement		

THE PROCESS



QUALITY TESTING



Visual & Dimensional Inspection

100% Compulsory Test for each & every Tubes / Pipes produced in our plant as per specification and customer requirement to check leakages of Tubes / Pipes.



Hydro Test

100% Compulsory Test for each & every Tubes / Pipes produced in our plant as per specification and customer requirement to check leakages of Tubes / Pipes.



Mechanical Test

All kind of Mechanical Test carried on Tubes / Pipes like Tensile Test, Hardness Test, Flaring Test, Flange Test, Flattening Test and Reverse Bend Test as per Customer and Specification requirements.



Chemical Test

100% Compulsory Test for each Heat of Tubes / Pipes produced in our plant by PMI & Spectro Analyzer.



Eddy Current Test

This NDT Test carried out to check Sub Surface In-Homogeneity as per ASTM E-426/309.



PMI Test

This NDT Test is carried out to verify Material Grade confirmation at In House facility.



Dye Penetrant Test

This NDT Test carried out to detect Sub Surface Discontinuities for U-Bend Tubes.



Ultrasonic Test

This NDT Test carried out to detect Surface & Sub Surface Defects as per ASTM E-213.



Micro & Macro Test

This Test is carried out to observe Microstructure of Heat Treated Tubes and Grain Size Measurement as per ASTM E-112 & ASM Volume 9 Handbook.



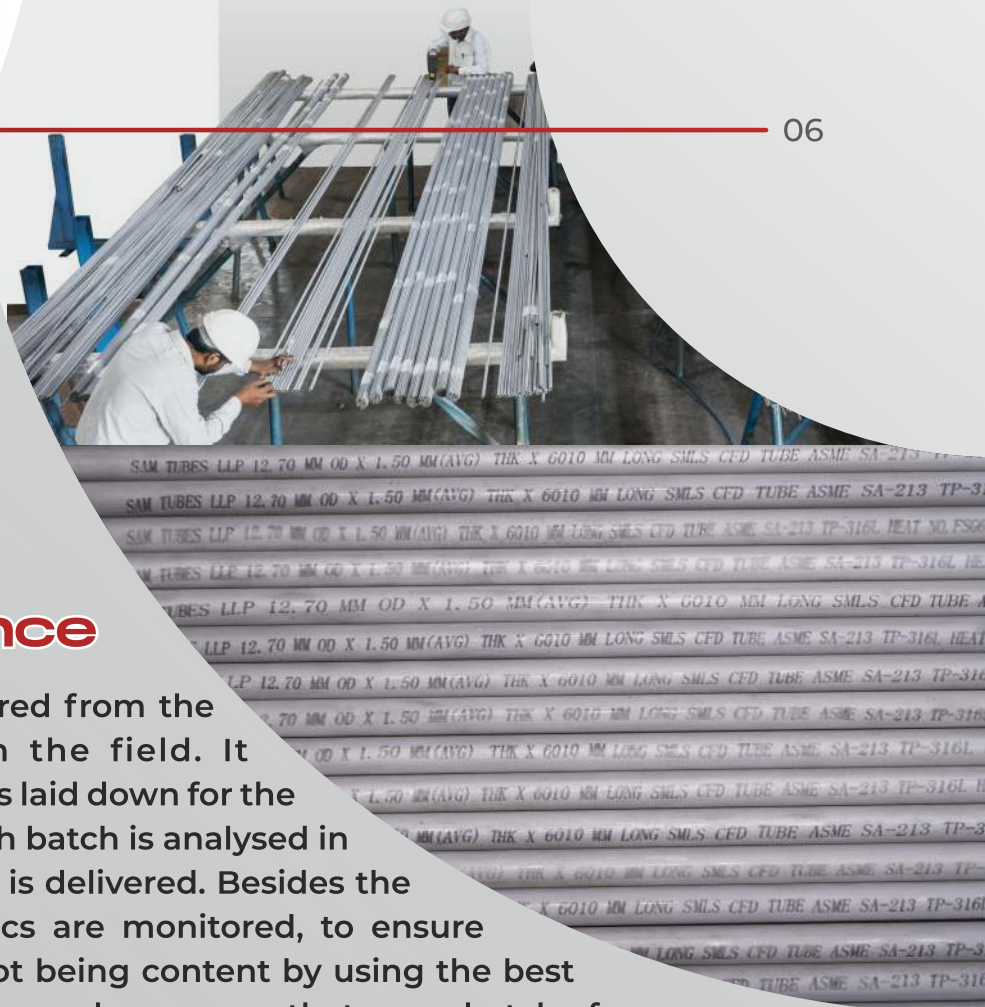
IGC Test

This Test is carried out to determine the susceptibility of Material to Intergranular attack in Stainless Steel & to measure Rate of Corrosion as per various Practices like A, B, C, or E by ASTM A-262 or IS Specification.



Air Under Water

This Test is conducted over Hydro Test in Water Bath to eliminate any error that might occur due to Human Error OT Pinholes which are difficult to detect by conventional Hydro Test.



Quality Assurance

The raw material used is acquired from the most reputable suppliers in the field. It complies with the detailed specs laid down for the industry. Towards this end, each batch is analysed in thorough detail, the moment it is delivered. Besides the material even the process specs are monitored, to ensure consistency and quality. And not being content by using the best inputs and processes, the Company also ensures that every batch of every item it produces, meets its stringent Quality Control norms.

Quality Policy

We at Sam Tubes LLP the manufacturer of Stainless Steel Seamless & Welded Pipes, Tubes and U-Tubes, are committed to sustain and enhance satisfaction level of our customer and interested parties by meeting their expectations and delivering quality products, with the utmost care, honesty, transparency and attentive service as per context of organization and support its strategic direction through our Quality Management System and performance.

This will achieve by:

- ☑ Constantly pursue for value addition
- ☑ Constantly endeavour for production process by using technology, team efforts and effective implementation of QMS
- ☑ Developing employee motivation, skill and empowerment by education and training
- ☑ Through continual improvements in our developments process
- ☑ On time delivery of the products
- ☑ Ensuring all compliance of applicable statutory and regulatory requirements

This policy shall form the basis of establishing quality objectives at all levels and reviewed at regular intervals.

Samir Patel
Managing Director

Material Applications



Evaporators	Cement Industries	Dairy Industries
Petro Chemical Industries	Heat Exchangers	General Line Piping
Paper & Pulp Industries	Pressure Vessels	Construction
Architectural Furniture	Textile Industries	HP Heaters
Industrial Equipments	Instrumentations	LP Heaters
Process Equipments	Refineries Plant	Automobile & Machineries
Chemical Industries	Pharmaceuticals	Fabrication & Engineering
Oil & Gas Industries	Hydraulic Tubing	Fertilizers
Food & Beverages	Sugar Industries	Pumps

Material Packaging

Type of Packaging	Mode of Dispatch	Export Shipment
Seaworthy Wooden Box	By Road all over India	20' & 40' Open Top Container
Seaworthy Crate Box	By Sea World Wide	45' Close Top Container
Hessian Cloth Plastic Packing	By Air World Wide	FCL & LCL Cargo
		Flat Bed Container
		Break Bulk Container





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